

20 TON RADIUS ROLLER



FLEXIBILITY

- Bends a smooth, long diameter curve for a wide variety of materials including pipe, tube, square tube, solid round, flat bar, angle iron & channel
- Horizontal or Vertical operation provides the user flexibility
- Variable speed hydraulic drive allows users to dial in the appropriate speed for different materials
- Includes a 6 Universal Piece Die Set that accepts square tube, flat bar, angle iron, & channel
- Optional dies available for round pipe, tube or solid round

PRODUCTIVITY

- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate
- Heavy-duty rolling base for easy movement
- Easy-to-use Hand/Jog controls with integrated E-Stop
- 20' quick-connect hoses for simple "plug & play" operation

PERFORMANCE

- Built in storage on the frame keeps your Dies conveniently close

SPECIFICATIONS

Rating (Tons)	20
Round Pipe Sch. 40 Capacity (In.)	2
Round Tube Capacity (In.)	2-1/2 (.095)
Square Tube Capacity (In.)	2 (.120)
Solid Round Capacity (In.)	1-3/8
Flat Bar (Easy Way) Capacity (In.)	3 (.375)
Flat Bar (Hard Way) Capacity (In.)	2.25 (.375)
Angle Iron Capacity (In.)	2 (.250)
Product Dimensions (In.)	43 x 45 x 49
Shipping Dimensions (In.)	45 x 51 x 52
Weight (lbs.)	994

ATTACHMENTS & ACCESSORIES

RLDP1.25



RADIUS ROLLER DIE ASSEMBLY

Manufactured to work with the Edwards 20 Ton Radius Roller, this die assembly allows users to make smooth, long diameter curved bends in 1.25" pipe. Easy to install and able to be conveniently stored on the 20 Ton Radius Roller frame

STOCK #	PRODUCT DESCRIPTION
RLDP1.25	Radius Roller Die Assembly, 1.25" Pipe
RLDP1.5	Radius Roller Die Assembly, 1.50" Pipe
RLDP2.0	Radius Roller Die Assembly, 2.0" Pipe
RLDT1.5	Radius Roller Die Assembly, 1.50" Tube
RLDT1.625	Radius Roller Die Assembly, 1.625" Pipe
RLDT1.75	Radius Roller Die Assembly, 1.75" Tube
RLDT1.875	Radius Roller Die Assembly, 1.875" Tube
RLDS2.0	Radius roller die assembly, 2.0" Square tube

STOCK #	PRODUCT DESCRIPTION
HAT5000	Radius Roller
HAT5010	Radius Roller and Portable Power Unit 1 Phase, 230 Volt
HAT5020	Radius Roller and Portable Power Unit 3 Phase, 230 Volt
HAT5030	Radius Roller and Portable Power Unit 3 Phase, 460 Volt